



# Materials and Processes for Next-Generation Innovative Devices

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# Objectives

This presentation is a report on the achievements of the JST-PRESTO project "Materials and Processes for Next Generation Innovative Devices", which started on October 2007 and ended on March 2013.

I dedicated myself as a Research Supervisor of this Project.

## Contents

1. Target of the Project

## 2. Achievements of the Project

- 1. Spintronics devices and materials
- 2. Molecular and organic electronics
- 3. Semiconductor nanoelectronics
- 4. Wide-gap semiconductors
- 3. Outcomes
- 4. Summary









Chuiyuan Interchange from 14F of Grand Metropark Hotel

## Introduction

# Target of the Project

# Background of the Project

- Silicon crystals used for semiconductor integrated circuits represented by CMOS are regarded as the most basic material supporting today's living.
- Semiconductor manufacturing technologies are indivisibly related to nanotechnology, since they become more and more sophisticated as exemplified by the fact that the manufacturing accuracy of the CMOS micro-processing plunges into the nanometer range.
- Consequently the limit of 22 nm half pitch is approaching, which in turn requires device development based on new concepts and/or new principles beyond conventional silicon CMOS technologies.

These messages are those at the age of 2005, when the Project was proposed

# Three ways to overcome the limit

- ITRS (International Technology Roadmap for Semiconductors) published a roadmap to overcome the limit (2005)
  - More Moore: extension of the limit by invention of novel technologies
  - More than Moore: addition of higher functionalities by integration of different technologies
  - Beyond CMOS: development of devices based on new concept

# Target of Research from MEXT for Next-Generation Devices

- "Research and development of materials and nano-processes to realize devices with novel concept, novel functionality and novel structure"
- It lists following fields as important targets
  - 1. Development of non silicon materials for beyond-CMOS
  - 2. Pioneering materials for novel concept-devices by using combined functionalities of photon, electron and spin
  - 3. Development of novel devices based on nano-scale fabrication
  - 4. Development of thin flexible resilient materials

#### Japan's National Projects for Next Generation Nanoelectronics Devices 2007 2008 2009 2010 2011 2012 2013 2014 2015 2006 **MIRAI III** project METI / NEDO **METI** Nanoelectronics project METI (Non-Si channel, Nanowire, XMOS) JST Sato-PRESTO project JST **MEXT/JST** Personal Type JST Sato-PRESTO project PRESTO JST Sato-PRESTO project Team Type JST Watanabe-CREST project (2007start) JST JST Watanabe-CREST project (2008start) **CRES** JST Watanabe-CREST project (2009start) Cabinet's Cutting Edge Research Support Program **ImPACT 30 Researchers** (FIRST) (Yokoyama, Ohno, Arakawa, Esashi, Kawai, ···) METI, MEXT, AIST, NIMS, Tsukuba Univ. Tsukuba Innovation Arena (TIA)





# Scope of Sato Project

- The PRESTO<sup>\*</sup> project "Materials and Processes for Next Generation Innovative Devices" started in 2007 FY
- The scope of this project involves
  - Spintronics devices and materials
  - Molecular and organic electronics
  - Semiconductor nano-electronics
  - Wide-gap semiconductors

\* Precursory Research for Embryonic Science and Technology (Sakigake)



# phase (1): 11, phase (2): 10, phase (3): 12



# Duration and Budgets

- Duration: 3.5 years
- Budget: 40MYen (~400KEuros) per person
- Members: 33 (Total 1.4BYen~14MEuro)
- Average age at adoption: 34.5 years old
- Affiliation: Universities: 25, Government Agencies: 8

For Comparison: Case of Watanabe-CREST Duration Max 5.5 years Budget 150-500 M Yen (1.5-5 M Euro) per team Teams: 18

## **Fields**



Tomoyasu Taniyama



Spin











Akinobu Yamaguchi

Koh

ei Hamaya





Shuichi Murakami

Takeshi Yasuda











Seiya Kasai

11.000

iro Tomioka

Arata Tsukamoto

Ligh

t

Katsu

Heat





Naoki Fukata





















Charge

Yasushi Takahashi





## **Research Themes**

## (1<sup>st</sup> phase 2007 start) 11 themes

Researchers	Research Themes			
S. Kasai	Research on stochastic resonance nanodevices and their integration for novel noise- robust information processing systems			
E. Saitoh	Spintronics based on spin currents and spin-photon coupling in dielectrics			
S. Shiraishi	Spin current control in molecules			
Y. Takahashi	Development of half-metal at RT for spintronics devices			
T. Taniyama	Control of spin polarization and its application to tunable spin sources			
A. Tsukamoto	Ultrafast manipulation and measurement of spin dynamics by femtosecond laser pulse			
N. Fukata	Development of semiconductor nanowires for the realization of vertical three- dimensional semiconductor devices			
S. Murakami	Unified theory of spin and heat currents and its applications			
T. Yasuda	High-performance organic field-effect transistors using intrachain carrier transport along uniaxially aligned p-conjugated polymers			
A. Yamaguchi	Study in novel electromagnetic properties of modulated and/or periodic magnetic strucure composed of nanoscale magnets			
K. Wakabayashi	Design and physical properties forecast of nano-carbon electronic devices based on computational methods			

## (2<sup>nd</sup> phase: 2008 start) 10 themes

Researchers	Research Themes		
R. Katayama	Novel optical function using photonic nano-structure of polar wide-gap semiconductors		
I. Kawayama	Creation of an optically-generated-flux-quantum nano-device with superconducting nanobridges		
Y. Kangawa	Fabrication of III-nitride substrate for optoelectronic integrated circuit and control of its heat transfer		
W. Kobayashi	Development of materials for thermoelectronics		
T. Susaki	New functionalities at the interfaces of wide-gap oxides		
M. Takenaka	Ge Nano Electro-Optic LSI for intrachip optical interconnects		
T. Nakaoka	Charge/spin/photon hybrid single-electron device based on quantum dot		
K. Hamaya	Development of single-electron spin transistors with silicon-based nanostructures		
T. Fukumura	Wide-gap ferromagnetic semiconductor devices		
N. Mizuochi	Quantum information devices by single paramagnetic color center in wide-bandgap semiconductor		

spintronics wide-gap semiconductor molecules/organics others

## (3<sup>rd</sup> phase: 2009 start) 12 themes

Researchers	Research Themes					
H. Kaiju	Creation of novel high-performance non-volatile memory using spin quantum cross devices					
H. Kumigashira	Development of memory with low environmental stress using nano-capasitor structure					
Y. Takahashi	Silicon Raman laser using photonic crystal nanocavity					
K. Tomioka	Control of Si/III-V super-heterointerface and development of nanowire-based tunneling FETs					
K. Nakano	Development of high-performance organic field-effect transistors through the control of molecular arrangement					
H. Nakano	Spin manipulation in dielectric-channel transistors					
J. Nishinaga	New devices using fullerene / III-V compound semiconductor heterostructures					
H. Noguchi	Development of organic single-electron transistors controlled by photo-induced gate signal					
S. Noda	Facile implementation of nanocarbons with selectable higher-order structures					
M. Higashiwaki	Interface control and device application of III-oxide/nitride semiconductor composite structures					
T. Machida	Physics and application of quantum dot devices based on graphene					
H. Yamamoto	o Development of novel organic devices based on electronic correlation					
spintro	nics	wide-gap	semiconductor	molecules/organics	others	

## **Project Flow**

- The phase I group: October 2007 → March 2011
- The phase II group: October 2008 → March 2012
- The phase III group: October 2009→March 2013



1year follow-up







Jiagling River

Products of the Research Project

Ahievements

Spintronics devices and materials Molecular and organic electronics Semiconductor nanoelectronics Wide-gap semiconductors Achievements



# Spintronics devices and materials

# Spintronics devices and materials

- E. Saitoh succeeded in transfering DC signal through *insulator* by using spin current. He discovered *Spin Seebeck* effect by using thermal spin current
- 2. S. Murakami proposed unified theory of spin and heat and predicted high thermoelectric performance in *topological insulators*
- 3. S. Shiraishi succeeded in spin injection to single sheet of *graphene*
- 4. K. Hamaya succeeded in spin injection to *nondegenerate silicon* leading to gate voltage control of spin injection
- 5. T. Fukumura succeeded in controlling magnetic properties by gatevoltage in *room temperature ferromagnetic semiconductor* TiO<sub>2</sub>:Co
- Y. Takahashi developed *Heusler alloy* Co<sub>2</sub>Mn(Ga,Ge) with the highest degree of spin polarization

## Spintronics based on spin currents and spin-photon coupling in dielectrics



By utilizing the strong interaction between a spin current and an electric field in dielectric materials, the spin-wave spin currents will realize the coherent and low-loss information transmission which can be controlled in terms of light and/or an electric field

Realization of **Ultimate Spintronics** using pure Spin Current detached from electric current



Spin current is a wave of magnetization in ferromagnet, which is capable of transferring Spin Current (Flow of Spin Angular Moment)

## Eiji Saitoh (Tohoku Univ)

### **Representative Papers**

Nature **464**, 262-266 (2010). Nature materials **9**, 894-897 (2010). Nature materials **10**, 655 -659 (2011).

### Awards

Sir Martin Wood Prize JSPS Award Japan Academy Prize Japan IBM Science Prize

### Promotion

Lecturer Keio U $\rightarrow$ Prof Tohoku U

### **Special Comment**

Editor of a Book "Spintronics for Next-Generation Innovative Devices" (John Wiley)

### Outreach

Press Lecture, JST News

# A magnetic insulator transmits electrical signals via spin waves

- Saito succeeded in transmitting electric signals through YIG using spin waves (pure spin current) in the insulator.
- The spin Hall effect, which converts the charge current to a spin current, and its inverse forms the basis for a proof of principle. (cited in Physic Today)



Y. Kajiwara, K. Harii, S. Takahashi, J. Ohe, K. Uchida, M. Mizuguchi, H. Umezawa, H. Kawai, K. Ando, K. Takanashi, S. Maekawa & E. Saitoh, Nature **464** 262 (2010)

Excitation, modulation and detection of spin wave spin current



Japan Science and Technology Agency

Seebeck and "spin-Seebeck" effects



## **Observation of spin-Seebeck effect**



K. Uchida, E. Saitoh et al. Nature (2008).

## Spin Seebeck insulator

 Saito succeeded in observing spin Seebeck effect in insulating LaY<sub>2</sub>Fe<sub>5</sub>O<sub>12</sub>





K. Uchida, E. Saitoh et al.: Nature Mat. (online Sept 27, 2010)

## Theory of spin current and heat current

- 1) Bismuth ultrathin films as quantum spin Hall phases
- 2) Universal Phase Diagrams for 2D and 3D quantum spin Hall phases
- 3) Quantum spin Hall systems as candidates for efficient thermoelectrics



R. Takahashi, S. Murakami: Phys. Rev. B, 81, 161302 (2010)

#### (a) (111) 1-bilayer: spin polarization on edges

Zigzag edge

	$S_x$	$S_y$	$S_z$	
i-U	0.822	-0.000	-0.229	
i-L	-0.822	0.000	0.229	
ii-U	-0.680	0.000	-0.217	
ii-L	0.680	-0.000	0.217	
iii-U	0.141	0.000	-0.095	
iii-L	-0.141	-0.000	0.095	
iv-U	-0.141	-0.000	0.095	
iv-L	0.141	0.000	-0.095	
v-U	0.680	-0.000	0.217	
v-L	-0.680	0.000	-0.217	
vi-U	-0.822	0.000	0.229	
vi-L	0.822	-0.000	-0.229	

#### Armchair edge

	$S_x$	$S_y$	$S_z$
i-U	0.763	0.000	-0.010
i-L	-0.763	-0.000	0.010
ii-U	0.395	0.000	-0.237
ii-L	-0.395	-0.000	0.237
iii-U	0.250	-0.000	-0.395
iii-L	-0.250	0.000	0.395
iv-U	-0.250	0.000	0.395
iv-L	0.250	-0.000	-0.395
v-U	-0.395	-0.000	0.237
v-L	0.395	0.000	-0.237
vi-U	-0.763	-0.000	0.010
vi-L	0.763	0.000	-0.010



### *Theoretical Approach Quantum Spin Hall Effect in Bismuth*

- Bulk Bi show no gap, while edge is gapless.
- Bi ultra thin film (topological insulator)





Idealized model (perfect conductor on the edge)

• In the quantum spin Hall phase, figure of merit ZT of thermoelectric conversion is determined by the balance between the edge and the bulk.

Oregon, USA (2010/3/15).

- ZT is large if the chemical potential is close to the band edge.
- ZT is large if the length of system is long.  $\leftarrow$  edge states dominantly determine ZT.
- ZT increases with temperature. Higher energy carriers contribute to ZT.

## Spin current control in molecules

The purpose of this project is establishing and driving molecular spintronics, which is regarded to be one of the most potential research field, by observation of spin injection and control of spin current in molecules. Objectives: Molecular semiconductors including nanocarbons such as graphene and fullerene, single crystalline organic semiconductor such as rubrene



## Masashi Shiraishi (Osaka Univ)



#### **Representative Papers**

Adv. Func.Mat. **22**,3845(2012). Appl.Phys.Lett. **99**,043505 (2011). Award

JSAP Paper Award Promotion Associate Prof→Prof Outreach

JST News



M. Shiraishi, "Graphene Spintronics", "Graphene : The New Frontier" (World Scientific Press, 2010/6/22).

## **Graphene Spintronics**



## Gate Voltage Control of Spin Current in Graphene

(Transistor with a Single Layer Graphene)



## Silicon Spintronics



- For application of spintronics, combination with Si technology is very important.
- Previous studies of Si spintronics used only highly doped metallic Si, which is not suited for gate-control devices.
- Hamaya successfuly utilized low-doped Si for spintronics application





## High $T_{c}$ FM semiconductor: Co-doped TiO<sub>2</sub>



#### TiO2:Co Room temperature FM semiconder Giant MO effect at RT

T. Fukumura, Jpn. J. Appl. Phys. (2003) H. Toyosaki, Appl. Phys. Lett. (2005) Anomalous Hall effect at RT

H. Toyosaki, Nature Mater. (2004) T. Fukumura, Jpn. J. Appl. Phys. (2007) **Tunneling Magnetoresistance** 

H. Toyosaki, Jpn. J. Appl. Phys. (2005)

J. Appl. Phys. 39 Part 2 [10A] (2000) L949-L951



## Carrier control of magnetism in TiO<sub>2</sub>:Co by gate voltage


## Half metal electrodes for MTJ

- Half metal is a magnetic material in which electronic state for ↑ spin is metallic while that for ↓ spin is semiconducting.
- Therefore the electronic state at the Fermi level is fully spinpolarized in half metals.
- Heusler compounds, LSMO (La<sub>1-x</sub>Sr<sub>x</sub>MnO<sub>3</sub>), magnetite (Fe<sub>3</sub>O<sub>4</sub>), chromium oxide (CrO<sub>2</sub>) are candidates of half metals.

http://www.riken.go.jp/lab-www/nanomag/research/heusler\_e.html



## Alloy search for RT half-metal







**High Tc** Theoretical P=1 Y.K. Takahashi However, **Experimental P is low** 



## Search of high spin-polarization half metals using PCARS

 Aiming at high performance GMR devices Takahashi has investigated as many as 32 full Heusler alloys and found 74% sipn polarization in CoMnGeGa alloy.

	Metals and binary	Ρ	Ref.	
	Fe	46		
	Со	45		
	FeCo	50		
	Co75Fe25	58		
	B2-FeCo	60		
	[Co/Pd] <sub>n</sub>	60		
Japan Science and Technology Agency				

P 56	Ref
56	
58	
60	
60	
60	
62	
59	
60	
58	
61	
57	
48	
	52 59 50 58 51 57

Quaternary alloys	Р	Ref.
Co <sub>2</sub> Mn(Ge <sub>0.75</sub> Ga <sub>0.25</sub> )	74	
Co <sub>2</sub> Mn(Ga <sub>0.5</sub> Sn <sub>0.5</sub> )	72	
Co <sub>2</sub> Fe(Si <sub>0.75</sub> Ge <sub>0.25</sub> )	70	
Co <sub>2</sub> FeGa <sub>0.5</sub> Ge <sub>0.5</sub>	68	
Co <sub>2</sub> (Cr <sub>0.02</sub> Fe <sub>0.98</sub> )Ga	67	
Co₂MnGeSn	67	
Co <sub>2</sub> (Mn <sub>0.95</sub> Fe <sub>0.05</sub> )Sn	65	
(CoFe) <sub>2</sub> MnGe	65	
Co <sub>2</sub> (Mn <sub>0.5</sub> Fe <sub>0.5</sub> )Ga	65	
Co <sub>2</sub> (Cr <sub>0.02</sub> Fe <sub>0.98</sub> )Si	65	
Co₂MnTiSn	64	
Co <sub>2</sub> MnAl <sub>0.5</sub> Sn <sub>0.5</sub>	63	
Co <sub>2</sub> MnGa <sub>x</sub> Si <sub>1-x</sub>	63	
Co₂FeAlGa	63	
Co₂MnSiGe	63	
Co <sub>2</sub> (Mn <sub>0.5</sub> Fe <sub>0.5</sub> )Si	61	
Co <sub>2</sub> Mn(Al <sub>0.5</sub> Si <sub>0.5</sub> )	60	
Co <sub>2</sub> FeGa <sub>0.5</sub> Si <sub>0.5</sub>	60	
$Co_2 Fe(AI_{0.5}Si_{0.5})$	60	



### Search of Heusler alloys following band calculation



### Point contact Andreev reflection (PCAR) 1.1



∿₩∿

**30** Ω

≨<sub>1Ω</sub>

AC modulation 2kHz internal oscillator

DC bias

→ GND

Function synthesizer

Potentiometer

Point-contact

(1-100Ω)

Lock-in Amp

Digital

Multimeter

V



10

Co<sub>2</sub>MnGe<sub>0.75</sub>Ga<sub>0.25</sub> shows highest P

Light-Induced ultrafast magnetization reversal



- The response time of magnetization reversal is usually limited by the spin dynamics which follow Landau-Lifshitz-Gilbert equation.
- By a collaboration of Nihon Univ. group and Radbout Univ. group, ultrafast magnetization switching (less than ps) was accomplished in the vicinity of the compensation point of MO-recording media.

## Analysis of light-induced ultrafast magnetization reversal







## Molecules and Organics



## **Molecules and Organics**

- 1. K. Machda fabricated nano structured graphene to find single electron and quantum effect
- H. Yamamoto fabricated organic FET with high field effect mobility using *voltage controlled Motttransition*. He also succeeded in *electrical control of superconductivity* in organic material
- S. Noda succeeded in growing single graphene sheet on insulating substrate by metal-free process
- J. Nishinaga succeeded in *delta-doping of C<sub>60</sub> in GaAs* thin film during MBE growth

## Graphene Quantum Dot Ultra high sensitivity THz detector







Parallel double q-dot

### Room temperature SET

- Local anode oxidation using AFM

Q-dot spin valve

FM electrode + Graphene Q-dot





### Landau quantization : Dirac Fermion v.s. electron



## Graphene single QD



### Nonlocal Magnetoresistance



## Development of novel organic devices based on electronic correlation

Functions peculiar to Strongly correlated material is applied to organic electronics, aiming at high efficiency flexible devices



Realization of two types of "Phase transition transistors using organic materials

- Mott-FET
- Superconducting FET

Hiroshi Yamamoto (IMR)

### PaperS

Phys. Rev. **B 84**, 125129 (2011). Nature Commun. **3**, 1089 (2012). Inorg. Chem. **51**, 11645 (2012).

### Outreach

**Review paper for JSAP** 



Dramatic change btw on and off



### Gate-controlled Josephson junction switching

## Organic FET structure



 $\kappa$ -Br (Cu[N(CN)2]Br<sup>-1</sup>) crystal structure





### Temperature dependence of carrier mobility



# Gate-voltage dependence of carrier concentration



90% of 1<sup>st</sup> BZ carriers appear by application of gate voltage of 40V assuming 1monolayer active layer

κ-Br のフェルミ面

Achievements

## Semiconductor Nanoelectronics

## Semiconductor nanoelectronics

- K.Tomioka successfully fabricated *InAs nanowire/Si tunnel-FET* with record SS (subthreshold slope) of 21mV/dec much smaller than theoretical limit of 60
- 2. N.Fukata succeded in characterization of *small amount of dopant in nanowire* Si using EPR and Raman spectroscopy
- 3. M.Takenaka developed high performance *Ge n-MOS FET* and low noise Ge PD for optical interconnection
- 4. Y.Takahashi obtained promising experimental evidences for *Si-Raman laser* in Si photonic crystals
- 5. S.Kasai realized a novel signal processing technology under the concept of *Stochastic Resonance*

# Control of Si/III-V super-heterointerface and development of nanowire-based tunneling FETs



The goal of this project to fabricate steep-slope nanowire-based FET by controlling Si/III-V heterojunctions without misfit dislocations, which can be achieved with nano-heteroepitaxial methods.





### Katsuhiro Tomioka (Hokkaido Univ/JST)

### Papers

Appl.Phys.Lett.,**98**, 083114 (2011) Nature **488**, 189 (2012) IEEE VLSI Technol. 2012 Tech. Dig. 47 (2012) Award JSAP Presentation Award Outreach Press Lecture, JST News, Science News

## InAs nanowire Tunnel FET

 Tomioka succeeded in fabricating a Tunnel FET using InAs nanowire on Si substrate by MOVPE through holes fabricated on SiO<sub>2</sub> insulator by electron beam lithography.



# How the InAs nanowire TFET works

 Figure illustrates TFET using III-V NWs/Si heterojunctions. Each TFETs are composed of a combination of III-Vs and Si in order to utilize Zener tunnel mechanism working at a band <u>discontinuities</u> across the III-V and Si junctions.



## InAs nanowire Tunnel FET

 He attained subthreshold slope of SS=21meV/dec far below the theoretical limit of 60meV/dec of ordinary FET





Fig. 9 Experimental transfer characteristics of optimized TFET with a NW-diameter of 30 nm (red cureve)  $V_{DS} = 1.00$  V.

Fig. 10 Experimental transfer characteristics of optimized TFET with a NW-diameter of 30 nm (red cureve)  $V_{DS} = 0.10$  V.

# Nanowire FET with core-shell HEMT structure

EXX

0.1 0.2 0.3 0.4

0

5 nm

 Tomioka fabricated high performance
 FET using InAs nanowire with coreshell HEMT structure.

シリコン基板

500 nm



Development of semiconductor nanowires for the realization of vertical three-dimensional semiconductor devices

- To overcome the limiting factors in planar MOSFETs, vertical structural arrangements called surrounding gate transistors (SGT) have been suggested as the basis for nextgeneration semiconductor devices.
- Fukada studies one dimensional Si and Ge semiconductor nanowires which are expected for the components in SGT.

### Naoki Fukata (NIMS)

### Papers

Adv. Mater. **21**, 2829 (2009). Nano Lett. **11**, 651 (2011). ACS NANO **6**, 8887 (2012). Award MRS Poster Award Comment Adopted as FIRST Program

N. Fukata, M. Mitome, Y. Bando, M. Seoka, S. Matsushita, K. Murakami, J. Chen, and T. Sekiguchi: Appl. Phys. Lett. 93 (2008) 203106.



Vertical type MOSFET using Transistor size scaling semiconductor nanowires

Limit of scaling ?



2-orders of magnitude reduction in transistor size in 30 years.

### Present: Planar type



### Next generation : Vertical type



### Synthesis & Impurity doping in Si nanowires



First observation of B local vibrational peak and Fano effect in B-doped SiNWs

Formation of p-type SiNWs

First observation of conduction electron signals in P-doped SiNWs

Formation of n-type SiNWs

## Ge Nano Electro-Optic LSI for intrachip optical interconnects

The target of this research is monolithical integration of Ge MOSFETs and Ge photodetectors on a Si substrate for ultrahigh performance LSI.



Fundamental technologies for one-chip super computers and photonic router chips will be established through this research.

### Mitsuru Takenaka (Univ Tokyo)



### **Representative papers**

IEEE Electron. Dev. Lett. **21**,1092 (2010). Jpn. J. Appl. Phys. **50**, 010105 (2011). Optics Exp. Lett. **20**, 8718 (2012)

#### Award

Silicon Technology Division Paper Award of JSAP

] M. Takenaka, S. Tanabe, S. Dissanayake,
S. Sugahara, S. Takagi: 21st Annual
Meeting of the IEEE Laser & ElectroOptics Society, Newport Beach, US
(2008) Paper MN2.

## Toward Realization of Ge CMOS

 Achievement of World Record on/off Value of 10<sup>5</sup>
 First Verification of Record Effective Mobility higher than Silicon



Electrical Characteristics and Effective Mobility in Ge n-MOS FET grown by vapor deposition technique

## Ge Photodetector

- Thermally oxidized GeO<sub>2</sub> (Surface Passivation of Ge)
- Vapor-phase doping (reduction of Junction leakage by 2 order of magnitude compared with ion-implantation)
- First experimental demonstration that dark current of Ge PD can be reduced to less than 1 nA



# Ge-based LSI with on-chip optical interconnects



## Silicon Raman Laser using Photonic Crystal Nanocavity

Nanocavities in two-dimensional photonic crystal slabs have high quality factors and small modal volumes approaching one cubic wavelength.

They can enhance the light-matter interactions including nonlinear optical effects. Using the nanocavities, silicon Raman lasers with small sizes and low thresholds may be realized, which have many advantages

such as the low energy consumption, dense

integration, CMOS compatibility, and operation at telecom wavelengths.





### Papers

Opt.Exp. **19**, 11916(2011) Nature Photonics **6**, 56 (2012) Optics Express **20**, 22743 (2012) Nature 498, 470 (2013).



## Explanation of Silicon Raman Laser



### Measurement

Fig(c) shows a Raman scattering spectrum observed when odd-resonant mode is excited by 1mW input power,

Excitation-power dependence clearly shows nonlinear enhancement of the resonant Raman peak, indicating symptom of stimulated Raman emission,



resonant modes, (c) Raman spectrum by exciting odd nano resonant mode

## Research on **stochastic resonance** nanodevices and their integration for novel noise-robust information processing systems

Novel semiconductor nanodevices utilizing "stochastic resonance" and their integration are investigated to realize state-of-the-art electronics hardware for noise-robust information processing.







### Seiya Kasai (Hokkaido U)

### Paper

Appl.Phys.Lett. **96**,194102 (2010) Award

MNC2007 Outstanding Paper Award MNC2010 Outstanding

Paper Award

### Outreach

Science News
#### Characteristic Feature of "Stachastic Resonance"

Middle level information is lost if simple filter is used. Grey information is reproduced when stochastic resonance is applied.



# Electronic introduction of stochastic resonance by using a nanowire transistor



Parallel adder network of nanowire FETs proved enhancement of stochastic resonance

#### Stochastic Resonance in Nanowire FET Network



Stochastic resonance (SR) is a phenomenon that many bio-systems use to enhance their response in noisy environment.

The SR was realized in GaAs nanowire FET networks and enhanced weak-signal detection was successfully demonstrated.

# Scatter of threshold



Scatter of threshold is useful for responding the shift of central value of Input signal.

# Improvement of SNR by using noise

 Stochastic resonance improve grey scale reproduction



High contrast but lose grey scale

recover grey scale by addition of noise



# Wide Gap Semiconductors

### Wide-gap semiconductors

- N.Mizuochi succeeded in room temperature operation of quantum information processing solid state device and current-induced single photon source by using NV center in diamond p-i-n junction
- 2. Y.Kangawa succeeded in *LPE growth of AlN single crystal* for III-N substrate using solid state nitrogen source (LiN)
- 3. R. Katayama fabricated GaN thin film *with periodic modulation of polarity* for nonlinear optics
- M.Higashiwaki succeeded in fabricating Ga<sub>2</sub>O<sub>3</sub> based device for power electronics



#### Single NV center in diamond





#### NV center: (NV<sup>-</sup>, 6 electrons, $C_{3v}$ )

- Ground state: spin triplet(electron spin S=1)
- •Long coherence length.
- •Observation of single NV center and single spin manipulation is possible
- Initialization of electron spin states by light irradiation is possible

#### Quantum information processing solid state device for room temperature operation (Quantum register, Quantum repeater, single photon emitter ...)

# Measurement Instruments for single NV center





Fluorescent image of single NV center by confocal laser microscope

Anti-bunching measurement using Hanbury-Brown Twiss interferometer



Multiple quantum bit

Quantum resister: multiple q-bits of single NV-center

# <sup>13</sup>C-doped system

N:nitrogen. V: Vacancy (V). Carbon atoms labeled at 1-3 are called as nearest-neighbor carbon atom from vacancy.





#### Jiang et al., PRA 76, 062323 (2007)

Experimental and simulated ODMR spectra of nearest neighbor carbon atoms assigned as consisting of (a)0, (b)1, (c)2, (d)3 <sup>13</sup>C-center(s)

G. Balasubramanian, P. Neumann, D. Twitchen, M. Markham, R. Kolesov, N. Mizuochi, J. Isoya, J. Achard, J. Beck, J. Tissler, V. Jacques, F. Jelezko, J. Wrachtrup, "Ultralong spin coherence time in isotopically engineered diamond", Nature materials, v. 8, p. 383-387 (2009)

# Room temperature single photon emission from NV<sup>0</sup> center in diamond LED

 Mizuochi succeeded in observing single photon emission from p-i-n light emitting diode of diamond.



EL image of single NV center



N. Mizuochi, T. Makino, H. Kato, D. Takeuchi, M. Ogura, H. Okushi, M. Nothaft, P. Neumann, A. Gali, F. Jelezko, J. Wrachtrup, S. Yamasaki, "Electrically driven single photon source at room temperature in diamond", **Nature Photonics**, 6, 299-303 (2012).

#### **Total Number of Publications and Patents**

	Papers		Conferen ces		Books		Invited Talks		Total (m/a)	Patents	
	Int' l	Dome stic	Int' l	Dome stic	Int' l	Dome stic	Int' l	Dome stic	Patents)	Domes tic	Interna tional
1st Phase 2007-2011	194	8	159	234	1	37	107	75	815	26	5
2st Phase 2008-2012	77	5	97	159	0	6	42	23	409	10	2
3rd Phase 2009-2013	68	10	95	176	6	7	46	24	432	16	9
Total	339	23	351	569	7	50	195	122	1656	52	16

#### **Publications and Patents**

	Papers		Conference		Books		Invited		Total (w/o	Patents	
	Int'l	Dome stic	Int'l	Dome stic	Int'l	Dome stic	Int'l	Dome stic	Patents)	Dom	Intn'l
07FY 2 <sup>nd</sup> half	28	1	9	26	0	5	11	5	85	4	1
08FY 1 <sup>st</sup> half	18	3	14	29	0	4	7	10	85	6	1
08 2 <sup>nd</sup> half	26	0	27	36	1	5	16	11	122	5	0
09FY 1 <sup>st</sup> half	30	1	51	66	0	2	16	14	180	4	2
09 2 <sup>nd</sup> half	45	1	52	100	1	10	19	22	250	5	1
10FY 1 <sup>st</sup> half	47	3	49	92	0	7	34	22	254	5	2
10 2 <sup>nd</sup> half	51	6	39	68	0	10	20	16	210	3	0
11FY 1 <sup>st</sup> half	41	1	51	35	1	2	16	1	148	13	1
11 2 <sup>nd</sup> half	32	4	24	66	1	5	20	4	156	5	1
12FY 1 <sup>st</sup> half	19	2	24	38	2	0	18	13	116	2	7
12 2 <sup>nd</sup> half	2	1	9	13	1	0	14	4	44	0	0
13FY 1 <sup>st</sup> half	0	0	2	0	0	0	4	0	6		
Total	339	23	351	569	7	50	195	122	1656	52	16

#### Patents

#### International

Researcher	Application Number	Date of Application	Title of Invention	Inventors
S. Kasai	PCT/JP2008/065 758	2008/09/02	Signal reproducing device	S. Kasai
E. Saitoh	PCT/JP2009/060 225	2009/06/04	Spintronic device and information transmitting method	S.Saitoh、K.Naito、Y. Kajiwara、K. Ando
E. Saitoh	PCT/JP2009/060 317	2009/06/05	Thermoelectric conversion device	K.Uchida, Y.Kajiwara; Yosuke, H.Nakayama, E.Saitoh
S. Noda	PCT/JP2012/054 810	2012/2/27	Method for producing graphene, graphene produced on substrate, and graphene on substrate	S.Noda, S.Takano
K. Tomioka	PCT/JP2010/005 862	2011/04/25	Tunnel field effect transistor and method for manufacturing same	K.Tomioka.T.Fukui, T.Tanaka
K. Tomioka	PCT/JP2010/003 762	2010/6/4	Light emitting element and method for manufacturing same	K.Tomioka.T.Fukui





**Products of the Research Project** 

# Outcomes

(1) Contribution to Scientific Progress, (2) Development to Practical Application, (3) Results for future innovation, (4) Promising challenging technology, (5) Nurture of future scientific leader

#### (1) Contribution to Scientific Progress

- Eiji Saitoh: Establishment of Concept of Spin Current in Insulator, Discovery of Spin Seebek Effect
- Masashi Shiraishi: First Verification of Injection of Pure Spin Current into Graphene, and Graphenebased GMR Device
- Tomoteru Fukumura: Realization of Voltage-Controlled Magnetization Change in TiO<sub>2</sub>:Co Room-Temperature Ferromagnetic Semiconductor
- Kohei Hamaya: Establishment of Spin Injection to Nondegenerate Semiconductor Silicon

#### (2) Development for Practical Application

- Mitsuru Takenaka: Monolithic Integration of Ge-Channel High Performance MOS Transistor and Ge-Photodetector
- Katsuhiro Tomioka: World Record SS-value of 21mV/dec in Tunnel FET using InAs Nanowires on Si
- Akira Tsukamoto: Elucidation of Ultra-High Speed Light-Induced Magnetization Reversal Mechanism for Next-Generation Magnetic Recording
- Tomoki Machida: High Sensitivity THz Detector Using Graphene Quantum Dot

#### (3) Results for future innovation

- Norikazu Mizuochi : Single photon source for quantum information communication which can be operated at Room Temperature using NV center in Diamond LED
- Yasushi Takahashi: Realization of silicon Raman laser using extremely high Q value of photonic crystal
- Suguru Noda: Direct growth of metal-free graphene on quartz using novel etching deposition technique.

#### (4) Promising challenging technology,

- Hiroshi Yamamoto: Realization of Phase-Transition Transistors using organic materials
- Yutaka Noguchi: Photosensitive SET (single electron transistor) action using nanogap and gold particle coated by organic molecules and pigments
- Jiro Nishinaga: Introduction of C60 molecules during GaAs growth without defect

#### (5) Nurture of future scientific leader

Many scientific leaders have been nurtured from our project

- Six researchers got professorship
- Total of 55 awarded such as Japan Academy Prize, IBM Science Prize, Sir Martin Wood Prize, etc.
- Book of Spintronics edited by Eiji Saitoh and K.
  Sato is now in press.

### One-year follow up

Cooperation with Industries and Public Organization

- Spin Seebek Effect  $\rightarrow$  NEC
- Stochastic Resonance  $\rightarrow$  STARC, Toyota, Fuji Electric
- Graphene Spintronics  $\rightarrow$  TDK, Murata
- Ultrashort light-induced magnetization→Samsung
- Silicon nanowires  $\rightarrow$  Oji HD, Mitsubishi Chem.
- AIN crystal growth  $\rightarrow$  JFE Mineral
- Ga2O3 → Tamura

# One year Follow up

**Continuation to other Project** 

- Stochastic Resonance  $\rightarrow$  JST-ALCA
- Spin Current  $\rightarrow$  JST-CREST
- Graphene Spintronics  $\rightarrow$  JST-ASTEP
- Ge photo-detector  $\rightarrow$  NEDO
- Heusler alloy for Spinronics  $\rightarrow$  NEDO
- Silicon Spintronics  $\rightarrow$  SCOPE
- Diamond Photonics  $\rightarrow$  SCOPE
- Oxide Magneic Semiconductor  $\rightarrow$  FIRST
- Silicon Nanowire  $\rightarrow$  FIRST
- InAs Nanowire FET  $\rightarrow$  PRESTO



Are our achievements in accordance with the Initial Target provided by MEXT?

#### (1) Development of non silicon materials for beyond-CMOS $\rightarrow$

**Yes** : Vertical T-FET using InAs nanowire (Tomioka), Ge-n MOSFET and PD(Takenaka), C60 doped GaAs thin film(Nishinaga), polarity-control of GaN (Katayama)...

# (2) Pioneering materials for novel concept-devices by using combined functionalities of photon, electron and spin→

Yes: Spin current devices (Saitoh), Quantum information devices using diamond NV-center (Mizuochi), TiO2-based room temperature ferromagnetic semiconductors (Fukumura), Heusler alloys with highest spin polarization (Y.Takahashi), Femtsecond magneto-optical recording (Tsukamoto)

#### (3) Development of novel devices based on nano-scale fabrication→ Yes: Graphene Q-dot (Machida), Nanogap single electron device (Noguchi)...

#### (4) Development of thin flexible resilient materials $\rightarrow$

Yes : Graphene growth on sapphire (Noda), Graphene spintronics (Shiraishi), Heteroacenebased organic semiconductor (Nakano), Electron correlation driven organic FET (Yamamoto)





#### JST SATO-PRESTO PROJECT

Materials and Processes for Next-Generation Innovative Devices

# How the Project MANAGED?



### Duration and Budgets

- Duration: 3.5 years
- Budget: 40MYen (~400KEuros) per person
- Members: 33 (Total 1.4BYen~14MEuro)
- Average age at adoption: 34.5 years old
- Affiliation: Universities: 25, Government Agencies: 8

For Comparison: Case of Watanabe-CREST Duration Max 5.5 years Budget 150-500 M Yen (1.5-5 M Euro) per team Teams: 18

#### "Site-Visit" to individual researcher's labs

- The Research Supervisor visits the laboratories of individual researcher's affiliation and grasp research environment and explain to his or her boss about the mission of the Program and ask to allow to conduct an independent research.
  - This process has an indispensable importance for researcher to conduct researches on a theme independent from the affiliation.
  - Supervisor can conduct careful management in accordance with the situation of the researcher.









#### **Research Area Meetings**

- JST holds *Research Meetings* sponsored by the Supervisor twice a year to discuss the research plan, to report the progress or to promote communication among researches in the research area.
- Researchers are very much activated by joining the Meeting through severe discussion with Supervisor, Advisors and other researchers.
- These research meetings help researchers to build wide personal networks across the organization and position.



#### Publicity of Achievements by JST staffs

- Dept. of Public Relations & Science Portal help Press Release
  - Press releases and press lecture of research achievements are conducted by JST specialist of publicity.
  - JST News, a monthly magazine, introduce the research outcomes
- Science Communication Center send introduction video to Web
  - Science News, a JST Web Animation Site dispatches the contents of researches



# PRESTO is a unique virtual laboratory to promote young researchers

- Individual Research Themes independent from affiliation
- Reasonable amount of budget
- Flexible managements of research fund
- Acceleration of research by leadership of Supervisor
- Management such as Research Meetings, Site-Visits as Virtual Institute
- Support by Research Office : Research Administrators
- Recommendation to Awards
- Confidence and Aggressive Minds by stimulation by Colleagues
- Interdisciplinary relationship to build wide personal networks across the organization and position.

# Thank you for your attention



Sketch at Guanyinqiao District